

# Work Order ID 120850

Wednesday, June 11, 2014 3:48:31 PM

**\*120850\***

Page 1

Item ID: D139-799-029

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Hinged Fuel Cap

Stop **\*NS2\***

Start Date: 6/11/2014 Start Qty: 10.00

**\*10\***

Cust Item ID:

Required Date: 6/13/2014 Req'd Qty: 10.00

**\*10\***

Customer:

Reference:

Approvals: Process Plan: ME Date: 4-6-11

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D139-799	I								

100 0.00

**\*100\***

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile &type labels per PPP D139-799-029  
CHG003

0.00

DAS  
06  
9-89

JUL 21 2014

15

110 Pick Kit 0.00

**\*110\***

Packaging

Packaging

Memo

0.00

10

DAS  
31  
9-89

DAS  
33  
9-89 07-18

120 QC4- 100% Inspect kits for completeness 0.00

**\*120\***

QC

Quality Control

Memo

0.00

DAS  
06  
9-89

JUL 21 2014

10

**Work Order ID 120850**

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**\*120850\***

Page 2

Item ID: D139-799-029

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Hinged Fuel Cap

Stop **\*NS2\***

Start Date: 6/11/2014 Start Qty: 10.00

**\*10\***

Cust Item ID:

Required Date: 6/13/2014 Req'd Qty: 10.00

**\*10\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-029								
	Location: <u>019</u>								
	PPP rev: <u>B</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

10

JUL 21 2014

DAS  
06  
9-8914/7/22 MF

MF

14-7-21

# Picklist Print

Wednesday, June 11, 2014 3:48:30 PM

Page 1

Work Order ID: 120850

\*120850\*

Parent Item: D139-799-029

\*D139-799-029\*

Parent Item Name: Hinged Fuel Cap

Start Date: 6/11/2014

Required Date: 6/13/2014

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 12-10-29 JLM VERIFIED BY:DD IPP  
REV:B 14.05.26 chg003/ECN14-567 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5043-041		Manufactured	No				Each	2.0000	1	10			
<b>10</b> *D5043-041*									**	120846		DAS 31 9-89	
Fuel Cap Hinge Assembly													
DAS 06 9-89													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				prelim				2					
				117392				2					
AN525-416R10		Purchased	No				Each	53.0000	2	20			
<b>10</b> *AN525-416R10*									**	129520		DAS 31 9-89	
Screw													
DAS 06 9-89													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST344				53					
				123528				10					
				124605				29					
				m129246				14					
CB200		Purchased	No				Each	41.0000	1	10			
<b>10</b> *CB200*									**	129794		14-07-18	
Acrylic Adhesive, 3.5G													
DAS 06 9-89													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				CA				18					DAS 31 9-89
				m129452				18					
				ST264				23					
				m129423				23					

exp  
5/01/2015

# REFERENCE ONLY

DART AEROSPACE USA, INC.

JUL 21 2014

IIN-D139-799

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Qty -021	Qty -025	Qty -031	Part Number	Description
X			D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X		D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
		X	D139-799-031	CARGO COMPARTMENT PROTECTIVE TRIM KIT
2			D4427-1	SCUFF PLATE
	1		D4456-1	FWD RAINGUTTER, LH
	1		D4456-2	FWD RAINGUTTER, RH
	1		D4456-3	AFT RAINGUTTER, LH
	1		D4456-4	AFT RAINGUTTER, RH
	2		D4456-5	CENTER RAINGUTTER
		2	D4735-1	SCUFF PLATE
10		10	MS21075L3	NUTPLATE
10		10	MS27039-1-09	SCREW
10		10	NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D5043-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE

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Revision: 1  
Date: 14.03.06

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**\*120850\***

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Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Hinged Fuel Cap

Start Date: 6/11/2014 Start Qty: 10.00

**\*10\***

Cust Item ID:

Required Date: 6/13/2014 Req'd Qty: 10.00

**\*10\***

Customer:

Reference:

Approvals:

Process Plan: ME

Date: 14-6-11

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D139-799

1

*JB*

100

0.00

**\*100\***

DC

Doc.Control -USB or Paperwork

Memo

0.00

Photocopy bluefile & type labels per PPP D139-799-029  
CHG003

MWS 14-07-18

*10*

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control